PRODUCT DATA SHEET



Avery® DOL 2800/2900 Promotional Series

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Introduction

Avery DOL 2800/2900 Promotional Series is a polymeric calendered laminate and has been specifically designed as a short to medium term protective overlaminating film for digitally printed images.

Description

Film	: 80 micron flexible, transparent, calendered vinyl DOL 2800 Promotional Gloss Clear DOL 2900 Promotional Matt Clear
Adhesive	: permanent clear pressure sensitive, acrylic based
Backing	: one side coated bleached kraft paper, 87 g/m ²

Conversion

For processing tips and reference guides please refer to Technical Bulletins:

- 5.3 Recommended combinations of Avery overlaminates and Avery Digital Print Media.
- 5.4 Processing tips for Avery DOL films.

Uses

Protective overlaminating film for digital printed images on flat or slightly curved substrates for promotional short-term in- and outdoor advertising.

Features

- Adds attractive uniform finish to a print.
- Protects against UV radiation and abrasion.
- Especially designed for inkjet printed images

Note

The durability of a printed image always depends on the toner/ink, film, used overlaminate, processing and exposure conditions.



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PRODUCT CHARACTERISTICS

Physical properties

Features	Test method ¹	Results	
Caliper, facefilm	ISO 534	80 micron	
Caliper, facefilm + adhesive	ISO 534	100 micron	
Gloss	100 0010 000	70.0/	
DOL 2800 Gloss Clear	ISO 2813, 20°	70 %	
DOL 2900 Matt Clear	ISO 2813, 85°	75 %	
Adhesion, initial	FINAT FTM-1, stainless steel	450 N/m	
Adhesion, ultimate	FINAT FTM-1, stainless steel	650 N/m	
Shelf life	Stored at 230C/50-55% RH	2 years	
Durability ²	Vertical exposure	4 years	

Temperature range

Features

Application temperature temperature:

Chemical properties

Features Chemical resistance

Results

See Technical Bulletin - 40 °C to + 80 °C

Results

Resistant to most petroleum based oils, greases and aliphatic solvents. Resistant to mild acids, alkalis, salts.

Prolonged immersion in gasoline and similar fluids is not recommended.

Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change.

Warranty

Avery[®] branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing.

All Avery branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

1) Test methods

More information about our test methods can be found on our website.

2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



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